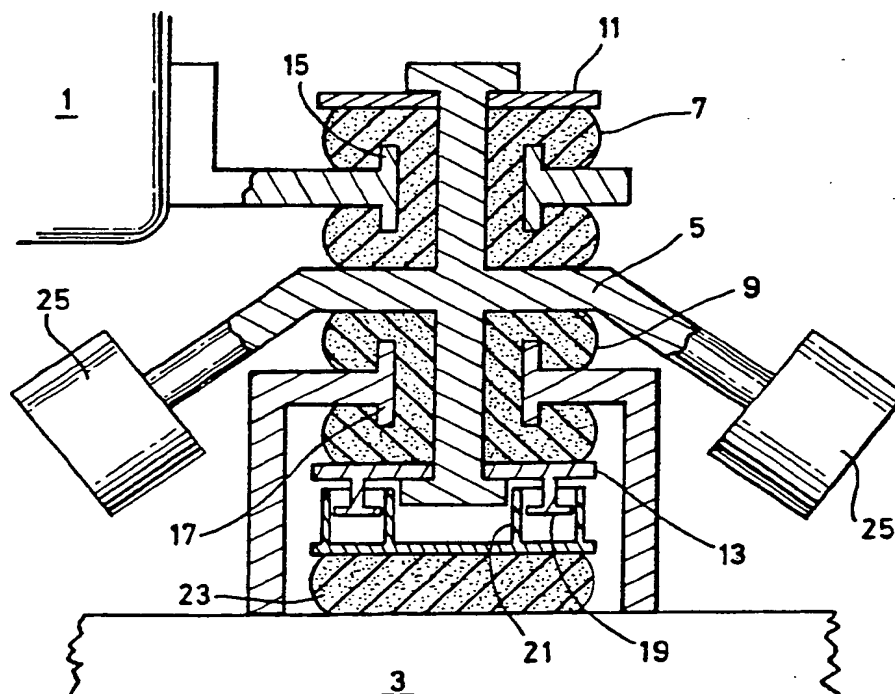




## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<b>(51) International Patent Classification <sup>4</sup> :</b>  <b>F16F 7/10, 15/00</b>	<b>A1</b>	<b>(11) International Publication Number:</b> <b>WO 88/ 05506</b>  <b>(43) International Publication Date:</b> 28 July 1988 (28.07.88)
<b>(21) International Application Number:</b> PCT/GB87/00902 <b>(22) International Filing Date:</b> 14 December 1987 (14.12.87)  <b>(31) Priority Application Number:</b> 8700908 <b>(32) Priority Date:</b> 16 January 1987 (16.01.87) <b>(33) Priority Country:</b> GB  <b>(71) Applicant (for all designated States except US):</b> TOPEX- PRESS LIMITED [GB/GB]; 13/14 Round Church Street, Cambridge CB5 8AD (GB).  <b>(72) Inventors; and</b> <b>(75) Inventors/Applicants (for US only) :</b> ROSS, Colin [GB/ GB]; 46 Church Street, Fen Ditton, Cambridge CB5 8SU (GB). SCOTT, Julian, Francis [GB/GB]; 5 York Terrace, Cambridge CB1 2PR (GB). SUTCLIFFE, Sean, George, Cronin [GB/GB]; 235 Mill Road, Cam- bridge CB1 3BE (GB).		<b>(74) Agents:</b> NASH, Keith, Wilfrid et al.; Keith W. Nash & Co., Pearl Assurance House, 90-92 Regent Street, Cambridge CB2 1DP (GB).  <b>(81) Designated States:</b> AT (European patent), AU, BB, BE (European patent), BG, BJ (OAPI patent), BR, CF (OAPI patent), CG (OAPI patent), CH (European pa- tent), CM (OAPI patent), DE (European patent), DK, FI, FR (European patent), GA (OAPI patent), GB (European patent), HU, IT (European patent), JP, KP, KR, LK, LU (European patent), MC, MG, ML (OAPI patent), MR (OAPI patent), MW, NL (Euro- pean patent), NO, RO, SD, SE (European patent), SN (OAPI patent), SU, TD (OAPI patent), TG (OAPI patent), US.  <b>Published</b> <i>With international search report.</i>

(54) Title: ACTIVE CONTROL OF VIBRATION



(57) Abstract

A method and mounting for active vibration control of a vibrating body (1) mounted to a supporting body (3), or vice versa, via a mounting means which includes an intermediate body (5), wherein the intermediate body is substantially passively decoupled by means (7, 9) from the vibrating body and the supporting body, at least over part of the frequency range over which vibrations are to be controlled, and over said at least part of the vibration frequency range means (25) are provided to apply compensating forces to the intermediate body in response to vibrations detected within it.

***FOR THE PURPOSES OF INFORMATION ONLY***

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT	Austria	FR	France	ML	Mali
AU	Australia	GA	Gabon	MR	Mauritania
BB	Barbados	GB	United Kingdom	MW	Malawi
BE	Belgium	HU	Hungary	NL	Netherlands
BG	Bulgaria	IT	Italy	NO	Norway
BJ	Benin	JP	Japan	RO	Romania
BR	Brazil	KP	Democratic People's Republic of Korea	SD	Sudan
CF	Central African Republic	KR	Republic of Korea	SE	Sweden
CG	Congo	LI	Liechtenstein	SN	Senegal
CH	Switzerland	LK	Sri Lanka	SU	Soviet Union
CM	Cameroon	LU	Luxembourg	TD	Chad
DE	Germany, Federal Republic of	MC	Monaco	TG	Togo
DK	Denmark	MG	Madagascar	US	United States of America
FI	Finland				

- 1 -

Title: Active Control of Vibration

Field of the Invention

The present invention relates to the active control of vibration.

Background to the Invention

When a vibrating body is mounted on a support body, it is often desired to control or minimise the transmission of vibration from the vibrating body to the support body. It is known to reduce the transmission of vibration passively by providing vibration isolators of various forms between the two bodies. It is also known to reduce vibration actively, often in conjunction with the use of passive isolators. In the active control of vibration, sensors are attached to a body to measure its movements and these measurements are used to generate control signals for one or more devices for applying cancelling forces or movements to the body. It is known to provide this active control system on the vibrating body itself or on the supporting body.

In theory, the active control of vibration can be absolutely effective and reduce all vibrations to zero. However, this would require the provision of exactly the correct cancelling forces at exactly the correct timing. In practice, this is difficult if not impossible to achieve. Normally, both the vibrating body and the

- 2 -

support will have a complex distribution of mass and rigidity and the vibrations to be cancelled will also be relatively complex. Accordingly, the calculation of the correct pattern of forces to be applied is complicated. Additionally, the calculation takes a certain amount of time. Accordingly, the cancelling forces actually applied will be only an approximation to the exact cancelling forces required and the timing of application of the forces may not be correct. Any attempt to increase the accuracy of the calculation will increase the time taken and any attempt to decrease the time taken will decrease the accuracy.

The problems are compounded in the common situation in which a vibrating body is mounted at several separate points on a supporting body. Active cancellation must be applied at each mount, thus each mount will tend to have several vibration sensors and several actuators to apply cancelling forces in different directions. If there are  $N$  mounts, each having  $M$  actuators and  $K$  sensors, then the control system must attempt to minimise the vibrations detected at  $KN$  sensors by the operation of  $MN$  actuators. However, since all the sensors and all the actuators are mounted on the same body (the vibrating body or the support body), the forces applied by each actuator will have an effect on the movements detected by each sensor, through the common body. Thus the control system must operate on an  $MN \times KN$  matrix of interactions between actuators and sensors. Following calculation of this matrix, the control system must calculate  $MN$  control signals for the forces to be applied by each individual actuator in order to cancel the vibrations.

In the passive control of vibration, isolating

- 3 -

arrangements are well known which includes an intermediate body between the vibrating body and the supporting body. Such isolating arrangements comprise compound mounts designed so that the secondary mounting resonance is below the frequency at which vibration isolation is required. This means that, for effective vibration isolation at low frequencies, the intermediate body must be of relatively large mass.

#### Summary of the Invention

The present invention provides a method of active vibration control in which a vibrating body is mounted on a supporting body by a mount which includes a body which is substantially rigid over the frequency range over which active control is to be applied and which is located between the vibrating body and the supporting body and weakly vibrationally coupled to both of them, and in which the vibrations in the intermediate body, at least over a part of the frequency range for which vibration control is required, are minimised by the application of compensating forces to it in response to detected vibrations ideally of the intermediate body, though could be the support body or the vibrating body or some other sensor related to the vibration to be controlled.

The present invention also provides a way in which the transmission of primary vibration is reduced, whilst the transmission of secondary vibration is permitted. In this embodiment signals would be available to distinguish between these two types of vibration.

The present invention also provides a mounting by which a vibrating body may be mounted on a supporting body,

- 4 -

comprising a substantially rigid intermediate body, means to mount the vibrating body on one side of the intermediate body and decoupled therefrom, means to mount the supporting body on the other side of the intermediate body weakly vibrationally coupled thereto, and force producing means to apply forces to the intermediate body to control detected vibrations in it detected by some vibration sensing means, at least over a part of the frequency range for which vibration control is required. Generally active vibration controller means will be provided.

In the following description, where reference is made to cancellation of vibrations in the intermediate body, this refers to the part of the frequency range over which vibration control is required if active control is not provided over the entire range. Generally, when active control is provided for part of the frequency range only, this active control will provide low frequency isolation.

If vibrations in the intermediate body can be cancelled, it will not transmit any vibrations to the supporting body, and thus the arrangement will minimise the transmission of vibrations to the supporting body. Since the intermediate body is only weakly vibrationally coupled to both the vibrating body and the supporting body, it may not be necessary to take the pattern of rigidity and mass distribution in either the vibrating body or the supporting body into account when calculating the controlling forces to be applied to the intermediate body. Since, in the case of active vibration control over the entire range of interest, the intermediate body is provided simply in order to have its vibrations cancelled, its pattern of rigidity and mass distribution may be

- 5 -

selected to reduce the complexity of the calculations necessary. When active control is provided only for low vibration frequencies, the intermediate body may be required to provide mass for passive control at higher frequencies only, the intermediate body can be of smaller mass than would otherwise be the case.

In the case referred to above where the vibrating body is mounted on the supporting body in a number of places, each mount may have only a weakly vibrationally coupled intermediate body and because they are only weakly vibrationally coupled the cross-interactions are small and so they may each be considered in isolation from each other without much error. Accordingly, instead of one matrix of interaction of size  $MN \times KN$ , there are  $N$  individual matrices, one for each mount, each of size  $M \times K$ . Thus the total amount of calculation required to generate estimates of the interaction matrices is reduced, and additionally a separate controller may be provided for each mount so that calculation of the  $N$  separate matrices may occur in parallel. Each of these factors has an  $N$ -fold reduction in the amount of calculation required, so that the amount of time taken to estimate the interaction matrices may be reduced by a factor of  $N^2$ . The subsequent calculation of control signals required for the actuators will still involve  $MN$  actuators, but the control signals for each separate group of  $M$  actuators at each mount may be calculated independently and in parallel, so that there is an  $N$ -fold reduction in calculation time at this step.

Since, except when passive control utilising secondary mounting resonance is utilised for cancellation over part of the frequency range of interest, the intermediate body is only weakly vibrationally coupled to the other bodies,

- 6 -

a further advantage of this arrangement is that the characteristics of the vibrating body and the supporting body will have little effect upon the calculations, that a system can be optimised ignoring their effect, and so once the characteristic calculations required for a mount have been determined it may be used to mount any vibrating body on any supporting body without the need for any alterations in its control system and will operate fairly well in most environments. Even when active control is only employed for low frequency vibrations, a less complex control system will usually be possible.

Again since there is only weak vibrational coupling another important benefit is that the calculation of the control signals at each mount is independent of the presence of the other mounts. Accordingly, increasing the number of mounts for a vibrating body does not increase the time required to calculate the control signals for the actuators, assuming that each mount is provided with an individual control system which operates independently and in parallel to all the others.

In some circumstances, it may be advantageous to provide the mounting with a passive damper, or to use a resilient element with high damping, to reduce oscillations within the mounting which might otherwise be perpetuated by the resilience of the coupling between the intermediate member and the vibrating and supporting bodies.

It may also be desirable to have more than one mount connecting the intermediate body to the vibrating or support body.

In another embodiment of the invention the support body is



- 7 -

vibrating and the body being supported is to be isolated i.e. kept free from vibration.

If the intermediate body were rigid then because it has only six degrees of freedom itself it would be necessary to provide at least six vibration sensors in order to describe its vibration completely. If the intermediate body was sufficiently large compared with the structural wavelengths or if significant bending moments were applied to the body so that it no longer remained rigid, then a minimum of six vibration sensors will be required to describe its vibration. All of the vibration sensors which give significant information about the intermediate body's movement would be used by the control system.

In addition, if the body remains substantially rigid then six forces will be sufficient to provide the control necessary to control the vibration of the body provided that they are able independently to drive the six degrees of freedom of the body. If the body is not substantially rigid then more forces and thus actuators may be necessary. For a thorough cancellation of forces within the intermediate body, the compensating forces should be applied along the same lines as those corresponding to the effective forces applied to the intermediate body by the vibrating body and in the opposite direction. However, it is desirable to minimise the number of actuators required to control the intermediate body's vibration and in a preferred embodiment of the invention the mounting is such that all forces applied to the intermediate body by the vibrating body can be reduced mechanically to forces applied along three orthogonal directions. In this case a reduced number of actuators will be required, three being sufficient to provide a general compensating force.

- 8 -

In some systems the forces from the vibrating body acting upon the intermediate body tend to be confined to a single plane, in which case the actuators of the active vibration reduction system may only be required to generate forces in the two dimensions within the plane and rotational movement about an axis normal to the plane.

Since the static requirement for mounts is generally to provide a force in one direction to support the body it is required to be relatively stiff in that direction. However, it will transmit vibration in all axes in which it is stiff and thus it is advantageous to reduce the stiffness of the passive mount components in the other axes or at least to reduce the stiffness of the decoupling means on the vibrating body side of the intermediate body. The mount would then only transmit vibrational forces in one direction and only one actuator and sensor would be required.

Furthermore this single actuator need not apply forces to a body at all; the actuator could be the body itself and it would change its dimension in the direction of the mounting axis to reduce the transmission of vibration. But it must be noted that it should be only weakly vibrationally coupled to the vibrating and support bodies.

Normally, the vibration sensors will be accelerometers and the actuators will be inertial shakers mounted on the intermediate body.

An embodiment of the present invention, given by way of non-limitative example, will now be described with

- 9 -

reference to the accompanying drawings, in which:

Figure 1 is a side view of a mounting embodying the present invention, largely in section; and

Figure 2 is a diagram of a mechanical equivalent system to the mounting of Figure 1.

#### Detailed Description of the Drawings

Figure 1 shows a mounting by which a vibrating body 1 is mounted on a supporting body 3. The mounting includes an intermediate body 5 and two elastomeric members 7, 9 one each above and below it. The elastomeric members are held in place by washers 11, 13 which are themselves trapped by flanges of the intermediate body 5.

The vibrating body 1 is supported on the mounting by an attachment ring 15 which is positioned within the upper elastomeric body 7 and extending around but spaced from the intermediate body 5. The supporting body is joined to the mounting by a similar attachment ring 17, which also passes around the intermediate body and is positioned within the lower elastomeric body 9.

The weight of the vibrating body 1 is transmitted through the upper elastomeric member 7, a central portion of the intermediate body 5, and the lower elastomeric member 9 to the supporting body 3. The elastomeric members 7, 9 extra element will also tend to transmit vibration between the bodies, but their resilience means that vibrational movement of the intermediate body and forces within it are only weakly coupled to the vibrating body 1 and the supporting body 3.

- 10 -

Because the only supports for the intermediate body 5 are resilient, it may tend to oscillate. In order to damp such oscillations, the lower washer 13 bears damper plates 19 which are positioned within dashpots 21 mounted through a further elastomeric member 23 on the supporting 3. This arrangement damps vertical oscillations of the lower washer 13, and through it the intermediate body 5, in a manner known per se.

Figure 2 shows the mechanical equivalent of the system illustrated in Figure 1, in terms of masses, springs and a damper. Corresponding parts are given the same reference numerals as in Figure 1.

The vibrations of the vibrating body 1 cause forces to be transmitted through the upper elastomeric decoupling member 7 to the intermediate body 5, which tends to be vibrated. In order to minimise or control the vibration in the intermediate body 5, it is equipped with a system for the active control of vibration. It will be appreciated that if vibration is eliminated in the intermediate body 5, it will not transmit vibration through the lower elastomeric decoupling member 9 to the support body 3.

The active vibration control system includes a number of accelerometers (not shown) mounted on the intermediate body 5 to measure its translational and rotational movement in various directions and about various axes, a plurality of shakers 25 likewise mounted on the intermediate body 5 and operable to transmit forces to it, each along a particular line or about a particular axis, and a control means (not shown). Such control systems are

- 11 -

known per se, but have hitherto only been mounted on vibrating bodies and support bodies rather than on intermediate bodies. The control means receives signals from the accelerometers, and in turn derives control signals for the shakers 25, so as to control the operation of the shakers 25 in such a manner as to counteract the vibrating forces received from the vibrating body 1 and render the intermediate body 5 motionless. Thus the control means is in effect a negative feedback system operating to maintain the outputs of the accelerometers as nearly as possible at zero detected acceleration.

Because the contact between the vibrating body 1 and the mounting is solely by means of the attachment ring 15 and a circular flange around it, the contact is symmetrical. Accordingly, it is possible to treat all the forces applied by the vibrating body 1 to the intermediate body 5 as being applied at the point at the centre of the attachment ring 15. Each shaker 25 is arranged to provide a force along a line or about an axis which also passes through this same spot. This can be seen clearly in respect of the two inertial shakers illustrated in Figure 1.

In this manner, the vibrating forces from the vibrating body 1 and the compensating forces from the shakers 25 can be considered to be applied to the intermediate body 5 at the same point. This avoids any turning moments being generated within the intermediate body 5 by lateral offsets between opposing forces.

The inertial shakers 25 are arranged symmetrically around the intermediate body 5, and are preferably spaced by 90° or 120°. This provides a simple and symmetrical

- 12 -

distribution of masses and of compensating forces within the intermediate body 5.

Because the intermediate body 5 is only weakly coupled to the vibrating body 1 and the supporting body 3, and is designed to have a simple shape, the calculations required to derive the necessary control signals for the shakers 25 are greatly simplified as compared with the known arrangements of mounting an active vibration control system on either a vibrating body or a supporting body, in which case the characteristics of that body must be taken into consideration. In the example above-described, it is assumed that active control of the intermediate body is prevailed over the entire frequency range of vibrations for which isolation is required. In a modification, active control is used to control low frequency vibrations of the intermediate body, which in conjunction with other parts of the mounting through which the vibrating body is connected to the supporting body, is designed to achieve passive control of higher frequency vibrations in a substantially conventional manner. Six accelerometers will generally be required for the active vibration control system, but the intermediate body can be of smaller mass than in mountings relying solely on passive control.

- 13 -

CLAIMS

1. A method of active vibration control in which a subject body, being a vibrating body or a body to be isolated from vibrations, is mounted on a supporting body by a mount which includes an intermediate body between the subject body and the supporting body wherein the intermediate body is weakly vibrationally coupled to both of the said subject and supporting bodies, and in which the vibrations of the intermediate body, at least over a part of the frequency range for which control of vibrations is required, are minimised or controlled by the application of controlling forces to it.

2. A method according to claim 1, wherein the vibrations are controlled or minimised in response to detected vibrations of more generally, the intermediate body, the supporting body or the subject body, or, responsively to a signal related to the vibrations to be controlled.

3. A method according to claims 1, or 2, wherein the subject body is mounted on the supporting body at a number of mounting points, and each mount acts according to claims 1 or 2.

4. A method according to claim 3, wherein a separate active vibration means for controlling vibrations is provided for each mount.

5. A method according to claim 4, wherein each mount has M force producing means, and the control signals for the separate group of M force producing means at each mount

- 14 -

are calculated independently.

6. A method according to any of claims 1 to 5, wherein the intermediate body mounting includes a damper, or in which resilient elements with high damping are used, in order to reduce oscillations within the mounting which might otherwise be perpetuated by the resilience of the decoupling between the intermediate member and the subject and supporting bodies.

7. A method according to any of claims 1 to 6, having more than one resilient element connecting the intermediate body to the vibrating or support body.

8. A method according to any of claims 1 to 7 in which the intermediate body is rigid.

9. A method according to claim 8 in which the intermediate body possesses n degrees of freedom and up to n forces are supplied to the body to completely control the vibration.

10. A method according to claim 9, wherein the mounting is such that all forces applied to the intermediate body by the vibrating body are reduced mechanically to three forces applied along three othogonal directions, and three force producing means are provided to produce a general controlling force.

11. A method according to any of claims 1 to 10, wherein the forces from the vibrating body acting upon the intermediate body are substantially confined to a single plane, and actuators consisting of two force producing means generate forces in the two othogonal directions



- 15 -

within the plane and rotational movement about an axis normal to the plane.

12. A method according to any of claims 1 to 11, wherein the mount is relatively stiff in one direction and thus provides a supporting force substantially in that direction, whilst having lesser stiffness of passive mount components in the other perpendicular directions, or at least reduced stiffness of the decoupling means on the vibrating body side of the intermediate body, and the vibration controlling means comprises only one actuator.

13. A method according to claim 12, wherein part of the single actuator constitutes the intermediate body.

14. A method according to any of claims 1 to 13, wherein the vibration sensing means comprises one or more accelerometers.

15. A method according to any of claims 1 to 14, wherein the force producing means comprises one or more inertial shakers.

16. A method according to any of claims 1 to 15, wherein the detected vibrations from which the controlling forces are derived are the vibrations of the intermediate body.

17. A method according to any of claims 1 to 16, wherein active control means operates to control vibrations over the low frequency part of the range of vibrations and passive control means operates for higher vibration frequencies.

18. A mounting for carrying out the method of claims 1 to

- 16 -

17 in which the subject body is mounted on a supporting body by a mount which includes an intermediate body between the vibrating body and the supporting body wherein the intermediate body weakly vibrationally coupled to both of said subject and mounting bodies, and in which means is provided for applying compensating forms to the intermediate body, so as to control or minimize the vibrations of the intermediate body, at least over a part of the frequency range for which control of vibrations is required.

19. A mounting as claimed in claim 18 in which the intermediate body is rigid.

20. A mounting according to claim 18 having active vibration controller means.

21. A method of active vibration control substantially as hereinbefore described.

22. A mounting for active vibration control substantially as hereinbefore described with reference to the accompanying drawings.

1/1

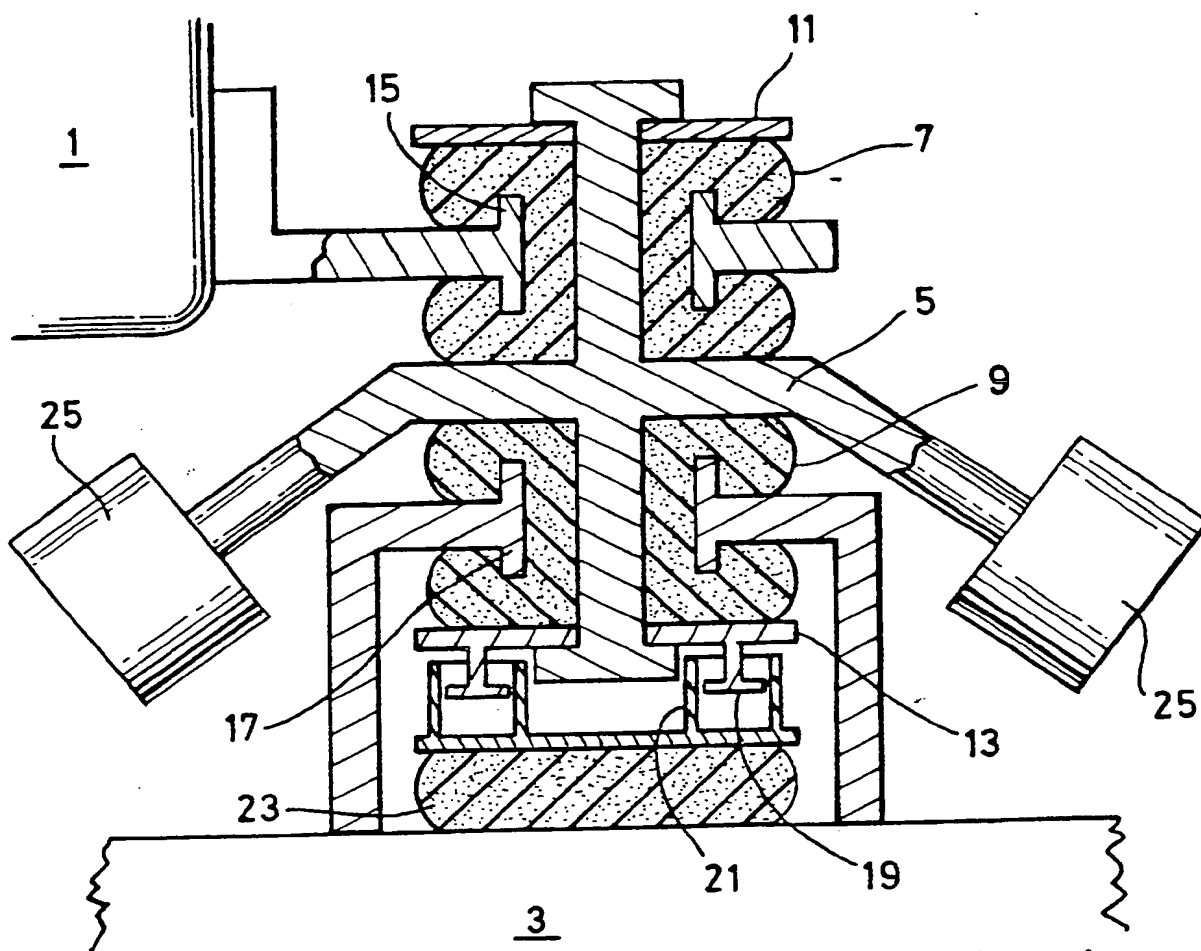


Fig. 1

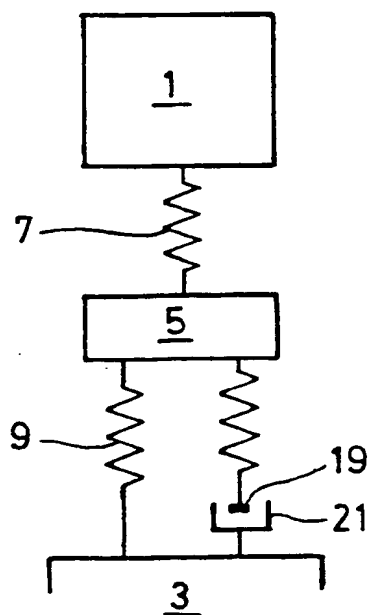


Fig. 2

# INTERNATIONAL SEARCH REPORT

International Application No PCT/GB 87/00902

<b>I. CLASSIFICATION OF SUBJECT MATTER</b> (if several classification symbols apply, indicate all) * According to International Patent Classification (IPC) or to both National Classification and IPC IPC <sup>4</sup> : F 16 F 7/10; F 16 F 15/00																										
<b>II. FIELDS SEARCHED</b> <div style="text-align: right; font-size: small;">Minimum Documentation Searched <sup>7</sup></div> <table style="width: 100%; border: none;"> <tr> <td style="width: 30%; border: none;">Classification System</td> <td style="border: none;">Classification Symbols</td> </tr> <tr> <td style="border: none;">IPC<sup>4</sup></td> <td style="border: none;">F 16 F; G 05 B; B 60 K</td> </tr> </table> <div style="text-align: center; font-size: x-small; margin-top: 5px;">Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched *</div>			Classification System	Classification Symbols	IPC <sup>4</sup>	F 16 F; G 05 B; B 60 K																				
Classification System	Classification Symbols																									
IPC <sup>4</sup>	F 16 F; G 05 B; B 60 K																									
<b>III. DOCUMENTS CONSIDERED TO BE RELEVANT *</b> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 10%; font-size: x-small;">Category *</th> <th style="width: 70%; font-size: x-small;">Citation of Document, <sup>11</sup> with indication, where appropriate, of the relevant passages <sup>12</sup></th> <th style="width: 20%; font-size: x-small;">Relevant to Claim No. <sup>13</sup></th> </tr> </thead> <tbody> <tr> <td style="text-align: center; vertical-align: top;">X</td> <td>US, A, 4610420 (M. FUKUSHIMA) 9 September 1986 see column 3, line 43 - column 4, line 43; figures 3,5,6</td> <td style="vertical-align: top;">1-4,6-8, 15,17-22</td> </tr> <tr> <td style="text-align: center; vertical-align: top;">A</td> <td style="text-align: center;">--</td> <td style="vertical-align: top;">9-13</td> </tr> <tr> <td style="text-align: center; vertical-align: top;">X</td> <td>Patent Abstracts of Japan, volume 10, no. 21 (M-449)(2078), 28 January 1986, &amp; JP, A, 60179543 (NISSAN JIDOSHA) 13 September 1985</td> <td style="vertical-align: top;">1,2,6-8, 15,17-22</td> </tr> <tr> <td style="text-align: center; vertical-align: top;">A</td> <td style="text-align: center;">--</td> <td style="vertical-align: top;">9,10,12, 13,17</td> </tr> <tr> <td style="text-align: center; vertical-align: top;">X</td> <td>Patent Abstracts of Japan, volume 10, no. 10 (M-446)(2067), 16 January 1986, &amp; JP, A, 60172742 (NISSAN JIDOSHA) 6 September 1985</td> <td style="vertical-align: top;">1,2,7,8, 18-22</td> </tr> <tr> <td style="text-align: center; vertical-align: top;">A</td> <td style="text-align: center;">--</td> <td style="vertical-align: top;">6,9,10, 12-15</td> </tr> <tr> <td></td> <td style="text-align: right;">./.</td> <td></td> </tr> </tbody> </table>			Category *	Citation of Document, <sup>11</sup> with indication, where appropriate, of the relevant passages <sup>12</sup>	Relevant to Claim No. <sup>13</sup>	X	US, A, 4610420 (M. FUKUSHIMA) 9 September 1986 see column 3, line 43 - column 4, line 43; figures 3,5,6	1-4,6-8, 15,17-22	A	--	9-13	X	Patent Abstracts of Japan, volume 10, no. 21 (M-449)(2078), 28 January 1986, & JP, A, 60179543 (NISSAN JIDOSHA) 13 September 1985	1,2,6-8, 15,17-22	A	--	9,10,12, 13,17	X	Patent Abstracts of Japan, volume 10, no. 10 (M-446)(2067), 16 January 1986, & JP, A, 60172742 (NISSAN JIDOSHA) 6 September 1985	1,2,7,8, 18-22	A	--	6,9,10, 12-15		./.	
Category *	Citation of Document, <sup>11</sup> with indication, where appropriate, of the relevant passages <sup>12</sup>	Relevant to Claim No. <sup>13</sup>																								
X	US, A, 4610420 (M. FUKUSHIMA) 9 September 1986 see column 3, line 43 - column 4, line 43; figures 3,5,6	1-4,6-8, 15,17-22																								
A	--	9-13																								
X	Patent Abstracts of Japan, volume 10, no. 21 (M-449)(2078), 28 January 1986, & JP, A, 60179543 (NISSAN JIDOSHA) 13 September 1985	1,2,6-8, 15,17-22																								
A	--	9,10,12, 13,17																								
X	Patent Abstracts of Japan, volume 10, no. 10 (M-446)(2067), 16 January 1986, & JP, A, 60172742 (NISSAN JIDOSHA) 6 September 1985	1,2,7,8, 18-22																								
A	--	6,9,10, 12-15																								
	./.																									
<div style="display: flex; justify-content: space-between; font-size: x-small;"> <div style="width: 45%;"> <p>* Special categories of cited documents: <sup>10</sup></p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> </div> <div style="width: 45%;"> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>"G" document member of the same patent family</p> </div> </div>																										
<b>IV. CERTIFICATION</b> <table style="width: 100%; border: none;"> <tr> <td style="width: 50%; border: none;">           Date of the Actual Completion of the International Search             1st March 1988             International Searching Authority             EUROPEAN PATENT OFFICE         </td> <td style="width: 50%; border: none;">           Date of Mailing of this International Search Report  <div style="text-align: center; font-weight: bold;">99 APR 1988</div>             Signature of Authorized Officer  <div style="text-align: center;">M. VAN MOL </div> </td> </tr> </table>			Date of the Actual Completion of the International Search  1st March 1988  International Searching Authority  EUROPEAN PATENT OFFICE	Date of Mailing of this International Search Report <div style="text-align: center; font-weight: bold;">99 APR 1988</div>  Signature of Authorized Officer <div style="text-align: center;">M. VAN MOL </div>																						
Date of the Actual Completion of the International Search  1st March 1988  International Searching Authority  EUROPEAN PATENT OFFICE	Date of Mailing of this International Search Report <div style="text-align: center; font-weight: bold;">99 APR 1988</div>  Signature of Authorized Officer <div style="text-align: center;">M. VAN MOL </div>																									

Form PCT/ISA/210 (second sheet) (January 1985)

III. DOCUMENTS CONSIDERED TO BE RELEVANT (CONTINUED FROM THE SECOND SHEET)		
Category *	Citation of Document, with indication, where appropriate, of the relevant passages	Relevant to Claim No
X	EP, A, 0163949 (AUDI AG) 11 December 1985 see page 6, lines 1-16; page 22, line 31 - page 24, line 2; figures 1,11	1,2,6-8, 18-22
A	--	9-13,17
A	FR, A, 1547529 (CENTRE NATIONAL DE LA RECHERCHE SCIENTIFIQUE) 29 November 1968 see page 2, left-hand column, line 5 - right-hand column, line 26; figures 2-5	1-4,8,11- 14,16,18- 22
A	--	
A	EP, A, 0195850 (B. WRIGHT CORP.) 1 October 1986 see page 20, line 29 - page 21, line 21; figure 10	1-4,8,13, 15,18-22
P,A	--	
P,A	US, A, 4643385 (J. SANDERCOCK) 17 February 1987 see column 1, line 66 - column 3, line 37; figures 1-3	1-4,6,8, 11-14,16, 18-22
A	--	
A	US, A, 4498038 (R. MALUEG) 5 February 1985 see column 3, line 56 - column 5, line 3; figures 1,2,4	1,2,8-10, 13,14,18- 22
	-----	

# ANNEX TO THE INTERNATIONAL SEARCH REPORT ON INTERNATIONAL PATENT APPLICATION NO.

GB 8700902  
SA 19894

This annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report.  
The members are as contained in the European Patent Office EDP file on 18/03/88  
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US-A- 4610420	09-09-86	JP-A- 60172746 JP-A- 60175833	06-09-85 10-09-85
EP-A- 0163949	11-12-85	DE-A, C 3421137 JP-A- 61002943 US-A- 4720084	12-12-85 08-01-86 19-01-88
FR-A- 1547529		None	
EP-A- 0195850	01-10-86	JP-A- 61224015	04-10-86
US-A- 4643385	17-02-87	None	
US-A- 4498038	05-02-85	None	

EPO FORM P0379

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82